



## **Acara Solutions is hiring 100+ Welders for Siemens Mobility in Sacramento!**

### **Welder job description:**

- Work detail drawings fit-up piece parts in fixturing: fit, tack and weld piece parts according to detail drawings with components consisting of steel channels, brackets, angles, sheathing, assemblies and subassemblies.
- Tack weld all parts together in equipment, ensuring all dimensions are correct to specified drawings.
- Weld complete assembly according to specified welding standards.
- Correct fabrication mistakes.
- Incorporate approved design changes where necessary.
- Fabricate shop fixtures as required by assembly personnel per engineering sketch.
- Meet production schedule, quality and planned labor hours with limited supervision.
- Utilization of hand and power shop tools.
- Understand and apply, minimally these forms of welding; carbon steel, stainless steel, low alloy.
- Complete shop order documentation and time sheets.
- Meet internal Company standards for quality and workmanship
- Expected to contribute and maintain conditions that will ensure a healthy and safe working environment.

### **Requirements:**

- **Minimum of 6 mo. solid MIG recent experience + 6 mo. school experience to total 1 year.**
- **Must have open root welding - all positions – vertical up and down (1G, 2G, 3G and 4G)**
- Should have worked with **Mild steel OR Carbon Steel**
- **Stainless Steel and Aluminum is a HUGE PLUS**
- **Must be open to work ALL SHIFTS depending on business needs.**
  - **First shift:** 5am-1:30pm
  - **Second shift:** 3pm-11:30pm (+10% shift differential)
  - **Third shift:** 8:45am-5:15am (+ 20% shift differential)
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**Base pay:** \$18.89-\$21.35 based on experience

### **Minimum Education:**

**GED/ HIGH SCHOOL DIPLOMA**

**CERTIFICATIONS (PLUS):** 3G/ 4G/ 5G/ 6G/ 1F/2F/3F/4F Certifications ARE A HUGE PLUS **but not required.**

**IMPORTANT! You must also be able to take criminal background, employment verification, education, and drug screen check.**

Send resumes to:

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