An Integrated Power Pack of Dye-Sensitized Solar Cell and Li Battery Based on Double-Sided TiO₂ Nanotube Arrays

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ABSTRACT: We present a new approach to fabricate an integrated power pack by hybridizing energy harvest and storage processes. This power pack incorporates a series-wound dye-sensitized solar cell (DSSC) and a lithium ion battery (LIB) on the same Ti foil that has double-sided TiO₂ nanotube (NTs) arrays. The solar cell part is made of two different cosensitized tandem solar cells based on TiO₂ nanorod arrays (NRs) and NTs, respectively, which provide an open-circuit voltage of 3.39 V and a short-circuit current density of 1.01 mA/cm². The power pack can be charged to about 3 V in about 8 min, and the discharge capacity is about 38.89 µAh under the discharge density of 100 µA. The total energy conversion and storage efficiency for this system is 0.82%. Such an integrated power pack could serve as a power source for mobile electronics.

KEYWORDS: Solar cell, lithium ion battery, TiO₂ nanotubes, mobile energy

Recently, nanostructures have been widely used in energy harvesting devices, such as dye-sensitized solar cells (DSSCs), nanogenerators, and fuel cells, due to their high efficiency and lightweight. Among them, nanostructure-based DSSCs are likely to be low-cost, high efficiency, and simple in preparation, which is promising as a renewable energy resource for sustainable development of the future. At the same time, nanostructures have been used in energy storage fields, such as lithium ion batteries (LIBs), due to their high-energy density and long cycle life. These energy harvesting and storage approaches are developed as independent technologies but usually are used together as a power system. Traditionally, the power pack is based on a silicon solar panel and a solid-state lithium battery as the two independent parts, which is large, heavy, and inflexible. Therefore, in order to satisfy the special needs in some fields, hybridizing energy harvesting and storage units as an integrated power pack based on nanostructured substrates may be an effective way to obtain a small size, lightweight, and high-density energy system.

In this paper, we report a new integrated power system of DSSC and LIB to hybridize energy harvest and storage processes based on double-sided TiO₂ NTs grown on the same substrate. Double-sided TiO₂ NTs not only provide larger electrode area for DSSCs and LIBs but also can improve the electron transport properties of DSSCs and avoid irregular expansion when the insertion/removal of lithium along a specific orientation in anode material. Compared with other integrated solar power supplies, double-sided TiO₂ NTs with large area can be prepared by a simple, cost-effective, and controllable electrochemical process. Taking the advantages of the titanium (Ti) sheet substrate, the integrated power pack can be flexible and directly harvest and store energy by the electron conduction of the substrate. By using this hybrid structure, the voltage of the power pack can be charged to ~3 V in ~8 min, and the discharge capacity is ~38.89 µAh under the discharge density of 100 µA, a total of 0.82% energy conversion and storage efficiency has been demonstrated.

Design of the Integrated Power Pack. The structures and working principle of the integrated power pack are based on a light-electrochemical process, as shown in Figure 1, which is accomplished by two separate processes. This power pack is based on a Ti foil with TiO₂ NTs growing on both sides. The upper part is the DSSCs fabricated using TiO₂ NT arrays as the electron collector with largely increased surface area. The lower part is the TiO₂ NT-based LIB for storing the generated energy by the DSSCs. The DSSCs and LIBs share the same Ti
substrate. When sun light irradiates on the DSSCs, the generated electrons will be injected into the conduction band of TiO2 NTs from dye molecules and transported along the Ti foil to the anode of LIB (TiO2), while the generated holes accumulate at the Pt electrode. The LIB part is under a charging condition. The electron donation output from the DSSCs and lithium ions will react on at the anodes and will induce the following chemical process as TiO2 + xLi+ + xe− → Li1−xLi+ + xLi− + xe− releases free electrons that will flow to the counter electrode of the DSSC through an external circuit to combine with the holes in the Pt electrode. This is the entire process for charge generation, separation, and storage.

Material Preparations. TiO2 NTs on both sides of Ti foil: The TiO2 NTs were fabricated by electrochemically anodizing Ti foil (0.05 mm thick, 99.6% purity; Alfa Aesar) in ethylene glycol solution containing 0.3 wt % of NH4F and 2 vol% of H2O with Pt as a counter electrode. Before anodization, both sides of the Ti foil were ultrasonically cleaned in acetone, water, and ethanol consecutively and then dried in air. The prepared Ti foil was first anodized at 50 V for 6 h. The resulting nanotube films on both sides of the foils were then removed by ultrasonication in acetone for a few seconds, leaving hexagon-like footprints on both surfaces of the foils. A second anodization was then performed under the same condition for 2 h to produce double-sided well-aligned TiO2 NTs with a layer of mesopores on the top. Subsequently, the anodized NTs on both sides of Ti foils were annealed at 450 °C for 2 h in air to form anatase crystal phase with relatively high crystal purity.

TiO2 NRs: The TiO2 NRs were synthesized by using the hydrothermal method as previously reported by Liu and Aydin. 0.4 mL of titanium butoxide was added into the mixture containing 9 mL of deionized water and 9 mL of concentrated hydrochloric acid (36%-38% by weight) slowly. After stirring for 30 min, the as-prepared mixture was put into a 25 mL Teflon-lined stainless steel autoclave. Four pieces of FTO glass were placed at an angle against the wall of the Teflon, linear with the conducting side facing down. The hydrothermal synthesis was conducted at 190 °C for 1.5–3 h in an electric oven.

The morphology and microstructure of the TiO2 nanostructures were examined by a scanning electron microscope (LEO 1530 SEM), and transmission electron microscopy (TEM, Hitachi HF2000 and JEOL 4000EX). Phase identification of TiO2 was conducted by X-ray diffraction (X’Pert PRO, PANalytical).

Figure 2A–C is SEM images of TiO2 NTs obtained after the two-step anodization on both sides of the Ti foil, showing their typical morphology and structures. From Figure 2A, it can be observed that uniformly aligned TiO2 NTs with similar structures on the top are obtained after a two-step anodization. From the enlarged view of the top of TiO2 NTs, as shown in the Figure 2B, it can be seen that every single nanotube is surrounded by six NTs that form a hexagon (labeled by red line). Cross-sectional view in Figure 2C shows that the length of the TiO2 NTs is about 15 μm. The X-ray diffraction (XRD) pattern of the TiO2 NTs is shown in Figure S1 (Supporting Information). All of the diffraction peaks can be readily indexed to anatase TiO2. An idealized nanotubular structure with relatively high crystal purity has been obtained. The SEM and TEM images of TiO2 NRs obtained by hydrothermal treatment are shown in the Figure 2D–F. From Figure 2D, the entire surface of the FTO substrate is uniformly covered by TiO2 NRs that are tetragonal in shape with square top facets. A cross-sectional view of TiO2 NRs is shown in Figure 2F, where the diameter of the NRs is ~150 nm and the lengths are ~3.5 μm. The phase and crystal structure of the TiO2 NRs is confirmed with TEM observation, as shown in Figure 2E. The distance between lattice fringes is 0.32 and 0.29 nm, respectively, which can be assigned to (110) and (001) of
the rutile TiO2 phase. The TiO2 NRs are grown along [001] axis. The XRD pattern of TiO2 NRs is shown in Figure S2 (Supporting Information). All of the diffraction peaks can be indexed to rutile TiO2 with relatively high crystal purity.

Assembly of Tandem Solar Cell Part. In order to provide enough high voltage for charging the LIB part with solar cell part, three tandem solar cells (SC I, 2SC II) are introduced, as shown in Figure 3A. Every single tandem cell is composed of two series-wound DSSCs which are named top and bottom cells. The top cell is sensitized by dye N-749, while the bottom cell is sensitized by dye N-749. Such a design absorbs the full wavelength spectrum of the solar by using two different types of dyes. When sun light irradiates on the cells, different wavelengths light will be absorbed by different dyes. The absorption spectra of the N-719 and N-749 dyes are shown in the Figure S3, Supporting Information. It is clear that N-719 mainly harvested the short-wavelength light (400–550 nm) and N-749 is responsible for absorbing in the longer-wavelength region (600–800 nm).

For the SC I, as shown in the Figure 3A, the photoanode of the top cell was based on TiO2 NRs that were sensitized by a 0.3 mM cisbis(isothiocyanato)bis(2,2'-bipyridyl-4,4'-dicarboxylato)-ruthenium(II)bis-tetrabutylammonium dye (N-749 as received from Solaronix) solution in dry ethanol for 24 h. The counter electrodes of the bottom cell are also semitransparent and share the same substrate with the photoanode of front cell: First, a thin layer of ITO was sputtered on the other side of the Ti foil and then a 50 nm platinum layer was sputtered on the PMMA, which was used as the counter electrode of the bottom cell.

Assembly of LIB Part. The LIB part on the other side of the Ti foil was composed of three components: anode, separator, and cathode. The anode was aligned TiO2 NTs that are directly grown on the backside of the Ti foil. The polyethylene (PE) separator was located above the TiO2 NTs as the separator. The cathode was a mixture of LiCoO2/conductive carbon/binder mixtures on an aluminum foil. After placing the cathode on the separator, the system was filled with electrolyte (1 M LiPF6 in 1:1 ethylene carbonate:dimethyl carbonate) and finally sealed with epoxy. The structures are schematically shown in Figure 1A.

Performance of the Power Pack. The solar cell was irradiated using a solar simulator (500 W Model 91160, Newport) with an AM 1.5 spectrum distribution calibrated against a NREL reference cell to accurately simulate a full-sun intensity (100 mW cm−2). The power pack is solar-illumination charged and galvanostatically discharged between 0.75 and 3 V on a program-controlled test system.

Figure 3B,C is the photocurrent density–voltage curves of the SC I and the SC II, showing the open circuit voltage \( V_{OC} \), short-circuit current density \( J_{SC} \), fill factor FF, and energy conversion efficiency \( \eta = FF \cdot V_{OC} \cdot J_{SC} / P_{in} \) where \( P_{in} \) is the incident light power density. For the three tandem DSSCs, sun light first irradiates on the N-719 sensitized top cells and then irradiates on the N-749 sensitized bottom cells. The \( V_{oc} \) of the top cells for both cells are higher than that of the bottom cells which can be ascribed to the local light intensity in the bottom cells is lower than that in the top cells. The total \( V_{oc} \) value of the tandem DSSCs is 1.36 and 1.19 V, nearly equivalent to the sum of individual \( V_{oc} \) values of the top and bottom cells. Thus, cosensitized DSSCs not only can harvest broader light but also can effectively enhance the \( V_{oc} \) without increasing the active area. It is worth mentioning that the thickness of TiO2 films plays a significant role on the performance of the tandem cells due to it directly influences the light transmittance. We note that the thickness of the TiO2 films on the top cells should be smaller than those on the bottom cells.

Figure 4A shows the solar-charge/discharge cycling performances of the integrated power pack, the DSSCs part and LIB part kepted connecting during all the charge and discharge processes. At the very beginning, the device is at a discharged...
The conversion energy was used to drive a commercial red LED (Figure 4C, obtained under solar irradiation. The stored electrochemical energy and storage efficiency for energy storage is 41%. It is interesting that the discharging processes become longer and longer for this integrated device, which may be due to the increase of the internal resistance of DSSCs after continuous working.

In summary, a new integrated power pack consisting of a DSSC and a LIB is fabricated based on double-sided TiO2 NTs. The performances of the three series connection DSSCs are shown in the Figure 4B, 3.39 V open-circuit voltage and 1.01 mA/cm2 short-circuit current can be obtained under solar irradiation. The stored electrochemical energy was used to drive a commercial red LED (Figure 4C, Avago Technologies US Inc., HLMP-1700). The conversion efficiency η of the entire cell is ∼0.82% (η = \int V dt/(P_{in} \eta_0))

state with LiCoO2 as the positive electrode (cathode) material and TiO2 NTs as the negative electrode (anode). When the series-connection DSSCs are irradiated using a full-sun intensity solar simulator, the voltage of the power pack increases from 550 mV to 2996 mV in 440 s. After the solar-charging process, the power pack was discharged back to 750 mV in about 1400 s under a discharge current density of 100 μA. Thus, the stored electric capacity of the power pack was about 33.89 μAh. The performance of the three series connection DSSCs are shown in the Figure 4B, 3.39 V open-circuit voltage and 1.01 mA/cm2 short-circuit current can be obtained under solar irradiation. The stored electrochemical energy was used to drive a commercial red LED (Figure 4C, Avago Technologies US Inc., HLMP-1700). The conversion efficiency η of the entire cell is ∼0.82% (η = \int V dt/(P_{in} \eta_0)), and the efficiency for energy storage is 41%. It is interesting that the discharging processes become longer and longer for this integrated device, which may be due to the increase of the internal resistance of DSSCs after continuous working.

In summary, a new integrated power pack consisting of a DSSC and a LIB is fabricated based on double-sided TiO2 NTs. The upper part of the device is composed of three tandem DSSCs based on TiO2 NRs and NTs, which effectively harvest solar energy with high voltage output (3.39 V open-circuit voltage and 1.01 mA/cm2 short-circuit current). The lower region is a LIB part based on TiO2 NTs and LiCoO2, which store electrochemical energy. The DSSCs and LIBs share the same Ti substrate. When the power pack was irradiated using a full-sun intensity solar simulator, the voltage increased to 2.996 V in less than 8 min, and the discharge capacity is about 38.89 μAh under a discharge current density of 100 μA. The total energy and storage efficiency of the system is up to 0.82%. The present results suggest that such a flexible, ultrathin structure, and lightweight of the integrated power pack has potential applications in many fields where there are needs for portable and small size electronics.

**REFERENCES**